P9M
Instruction & Safety Manual

Single Action Semi-Automatic
9 mm Parabellum Pistol

Ammunition Warning

Use only original, high-quality, commercially manufactured ammunition which is in good condition. Only use ammunition of the caliber for which your pistol is chambered. You will find the correct caliber engraved on the side of the slide. Never use ammunition of any other caliber.

THE USE OF HANDLOADED, RELOADED OR OTHER NON-STANDARD AMMUNITION WILL VOID ALL WARRANTIES

Directions for Disassembly

CAUTION: Always make sure your pistol is unloaded before disassemblying it for cleaning

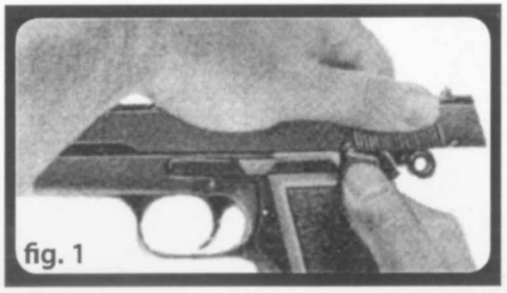


fig. 1

1. With the safety "OFF" and the clip removed, pull the slide to the rear and manually set the safety lever in its recess on slide. (**fig. 1**)

Use you index finger to push the slide release lever pin (on opposite side of frame) out of the frame seat (**fig. 2**)

fig. 2

Remove the slide release lever mechanism completely from the frame (**fig.3**). Push the slide slightly to the rear and lower the safety lever from its recess on the slide.

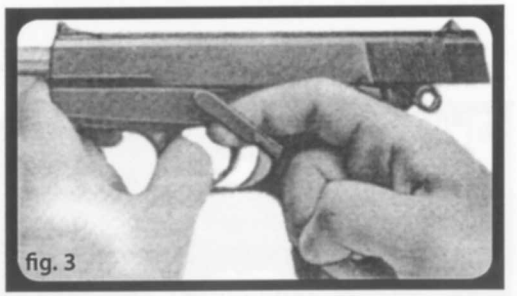


fig. 3

fig. 4

Allow the slide to go forward slowly and pull it completely off of the frame (**fig. 4**).

To remove the barrel from the slide, hold the slide (bottom side up) in your left hand. With your right hand, push the recoil guide spring assembly toward the forward end of the slide and out of its notch in the barrel (**fig. 5**). The spring is under tension. Release tension slowly and pull out and away from the slide.

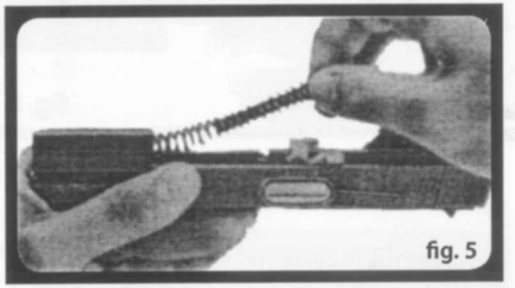


fig. 5

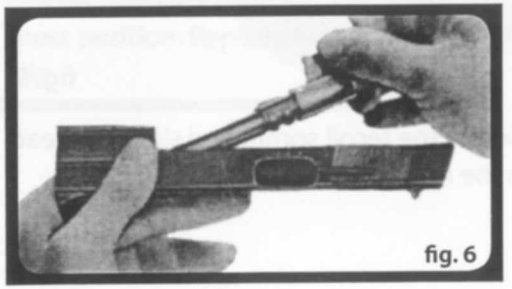


fig. 6

Pull the barrel upward and towards the rear, removing it from the slide (**fig. 6**)

The recoil spring may be removed from the spring guide pin (**fig. 7**). The small end of the spring fits over the guide pin. No further disassembly is required or recommended for cleaning purposes.

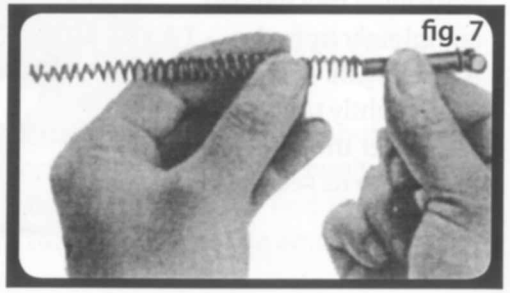


fig. 7

Directions for Assembly

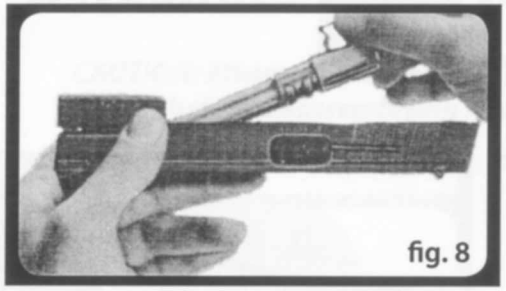


fig. 8

To reassemble, place the barrel back into the slide, notch up. (**fig. 8**)

Assemble the recoil spring to the spring guide pin, making certain the small end of the spring is over the spring guide pin. Insert the recoil spring assembly into the recoil spring housing (bottom part of slide). Apply tension to the recoil spring and slide the head of the assembly back into the notch in the barrel. (**fig. 9**)

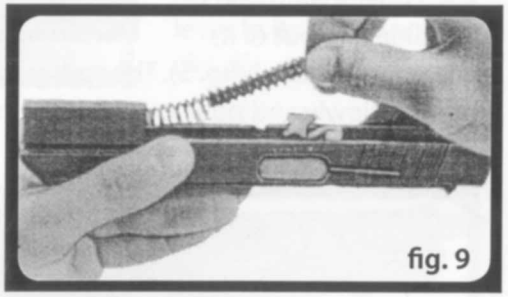


fig. 9

With the safety "OFF", hold the frame by the grips in the right hand. With the left hand, hold the slide by the grooves on the side and slide it back over the frame rails (**fig. 10**).

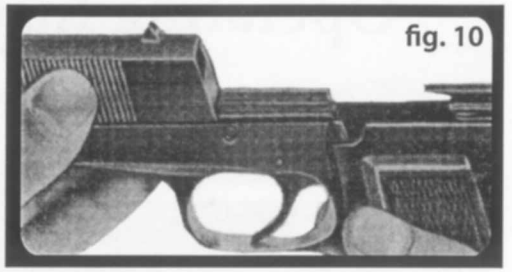


fig. 10

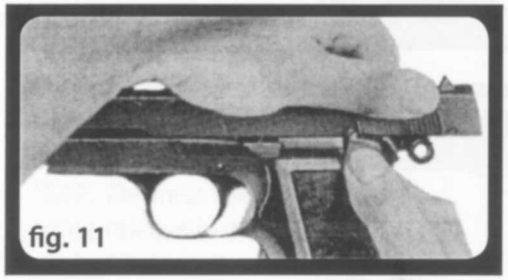


fig. 11

Apply enough pressure to push the slide all the way to the end of its travel and push the safety lever upward into its recess on slice, locking the slide in place (**fig. 11**).

Replace the release lever, pushing it all the way through the frame (**fig. 12**). Push slide slightly to the rear, lower safety lever and allow slide to return to its forward-most position. Replace clip.

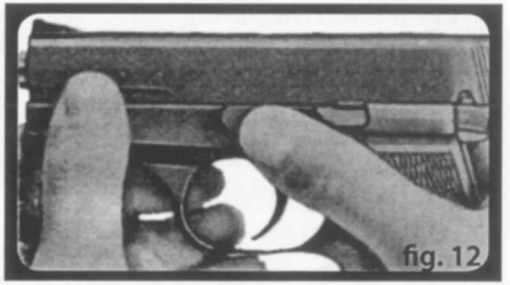


fig. 12

Operating Instructions

SAFETY

fig. 13

The manual safety is on the left side of the frame. It is "ON" when the lever is pushed upward in its recess on the slide (**fig. 13**). It is "OFF" when the lever is in its downward position (the gun is now ready to fire).

The safety lever locks the hammer so it cannot strike the firing pin.

The hammer must be in the half cocked or full cocked position to apply the safety.

WARNING

Never carry this pistol with a cartridge in the chamber without having the safety "ON". When turning the safety "ON" or "OFF", always keep your finger off of the trigger and the muzzle pointed in a safe direction. Never totally depend on a mechanical safety - always practice cautious gun handling.

SAFETY DISCONNECT

The disconnector prevents the pistol from being fired unless the slide is completely closed. The disconnector is automatic and requires no operation by the user.

WARNING

Always point the muzzle in safe direction. Always clean all grease and oil from the chamber and bore before loading. Be sure there is no obstruction in the barrel. Any foreign object in the barrel could cause a burst barrel or other damage to the firearm, as well as serious injury to the shooter or others.

Loading

To remove the magazine, turn the safety "ON". Depress the magazine release button and withdraw the magazine. (**fig. 14**)

fig. 14

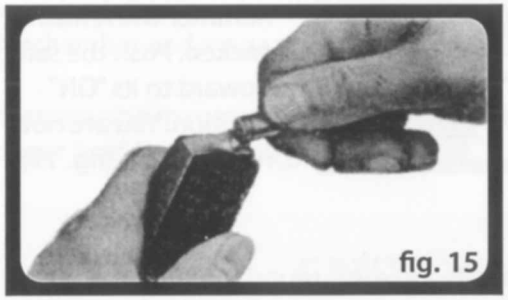


fig. 15

To load the magazine, push down the feeder ramp on the magazine with the rim of the cartridge and carefully shove the round under the magazine shell guides. (**fig. 15**).

Repeat until the magazine is full (13 rounds).

CAUTION

Damaged or bent magazine shell guides will cause malfunctioning. DO NOT FORCE CARTRIDGES.

fig. 16

To chamber the first round, with the safety lever "OFF" and your fingers off the trigger, insert the full magazine into the pistol until it is held by the magazine catch. With the pistol pointed in a safe direction, hold the pistol with the right hand, grasp the grooved surfaces at the rear of the slide with the left hand and pull the slide fully to the rear (**fig. 16**) and release.

fig. 17

The slide will snap forward, chambering the first round. The hammer will remain cocked. Push the safety upward to its "ON" position. You are now ready to fire. (**fig. 17**)

To lower the hammer manually on a live round, be sure the pistol is pointed in a safe direction. The safety must be in the lowered, "OFF" position. Pull the hammer to the rear with your thumb and hold it in its cocked position.

Pull the trigger and slowly lower the hammer with the thumb to its forward position. Return the safety upward to the "ON" position. The safety may only be engaged when the hammer is in the half cock or full cock position.

WARNING

Never let the hammer rest on the firing pin at the full forward position with a live round in the chamber. A sudden bump or jar may accidentally discharge the round.

Extreme care must be used when lowering the hammer to prevent it from slipping from your thumb hold. If the hammer were to slip and strike the firing pin, the live round in the chamber could be discharged. Always point the pistol in a safe direction when using this method.

Unloading

Remove the magazine. Move the slide to the rear and eject any cartridge left in the chamber. Hold the slide rearward and check in the chamber and magazine to make certain the pistol is empty.

To empty the magazine, push each cartridge forward until it is no longer held by the shell guides.

CAUTION

Always remember to unload the chamber after removing the magazine .

Firing

To fire the pistol, point the pistol at the target, push the safety to "OFF", and cock the hammer by pulling it all the way to the rear with the thumb (**fig. 18**). Be certain to keep your finger off of the trigger while cocking the hammer.

fig. 18

fig. 19

The trigger will retract to its rearmost position. To fire, take aim and apply a slight amount of pressure to the trigger (**fig. 19**). This will cause the hammer to fall and fire the pistol.

The recoil from the first shot will automatically cock the hammer and the trigger at the single action position for each shot after that, until the magazine is empty. The slide will remain open after the last shot is fired. (**fig. 20**)

fig. 20

If you do not wish to continue shooting and unfired cartridges remain in the pistol, turn the safety "ON" and remove the magazine, then turn the safety "OFF" and pull the slide back smartly to the rear to eject the unfired round in the chamber. Check the chamber to be sure that it is empty, then allow the slide to return to its forward position. To lower the hammer, reinsert the magazine and manually lower the hammer. If shooting is temporarily halted, immediately turn the safety "ON".

If shooting is continued, remove the empty magazine and insert a full one. Keeping your finger off the trigger, pull the slide back and release it. The slide will snap forward, chambering the first round. The hammer will be cocked and the pistol ready to fire.

WARNING

Never point a firearm at anything you do not intend to shoot. Always point the muzzle in a safe direction. Keep your finger off the trigger until you are ready to fire.

Never leave a firearm cocked and ready to fire. It could be accidentally discharged. Never fire a pistol with any part of your body over or next to the ejection port, or in any position where you could possibly be hit by the movement of the slide.

Never allow others to stand beside you where they may be hit by an ejected cartridge case. Make certain there is an unobstructed path for safe ejection of the fired case.

Always wear shooting glasses and ear protectors when you are shooting. Other people who are close by should also be protected.

Care and Cleaning

Your P9M pistol has been packaged at the factory and preserved with a light coating of protective grease and oil. Before loading, make sure that all packing grease and oil has been cleaned from the bore and exposed firing mechanisms.

The following steps will keep your pistol in top condition:

1. Disassemble and clean the barrel and chamber with a quality cleaning solvent, using a brush to remove all residue. Wipe dry and lightly re-oil with a high-quality gun oil.

2. Clean all exposed internal surfaces with a brush or swab and solvent. Pay particular attention to the bolt face where the firing pin protrudes, as well as under the extractor hook.

3. Lightly lubricate all moving parts, including the contact points of the slide and frame, with a light, high-quality gun oil. Wipe away any excess oil.

WARNING

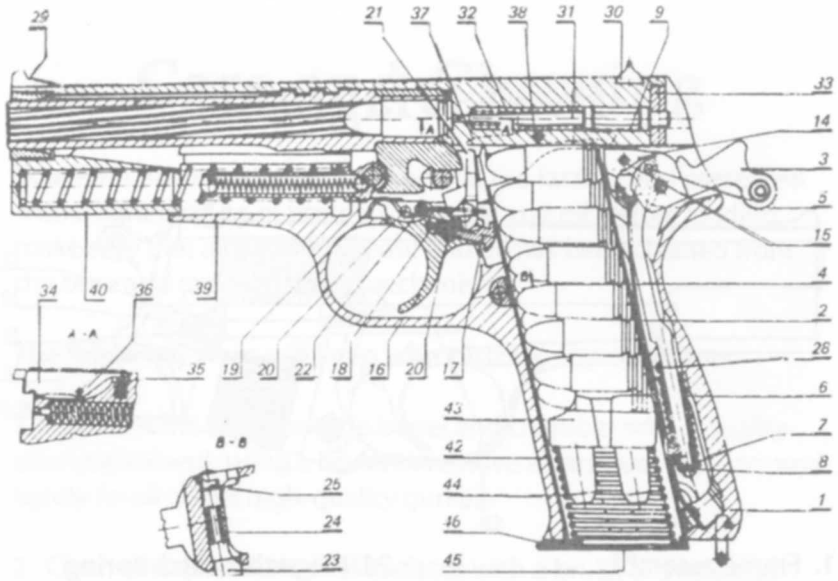
Check to be sure that no cleaning patch or other obstruction remains in the bore or chamber after cleaning. Any foreign matter in the barrel can result in a burst barrel or other damage to the firearm, or cause serious injury to the shooter or others.

Transportation & Storage

Always keep your firearm unloaded when transporting it to and from shooting activities. Store your firearm separate from ammunition, locked away and out of the reach of children and other inexperienced persons.

P9M Diagram

1. Frame assembly
2. Trigger lever spring assembly
3. Hammer
4. Cocking lever
5. Cocking lever pin
6. Cocking lever spring
7. Cocking lever spring support
8. Pin to spring support
9. Ejector
10. Safety lever
11. Spring to safety
12. Safety lever detent plunger
13. Detent plunger retaining pin
14. Sear lever
15. Sear pivot pin
16. Trigger
17. Magazine safety catch
18. Magazine safety catch spring
19. Trigger return spring
20. Trigger return spring pin
21. Trigger pressure
22. Trigger pin
23. Magazine catch
24. Magazine catch spring
25. Magazine catch retainer
26. Right-hand grip (walnut)
27. Left-hand grip (walnut)
28. Grip screw
29. Front sight
30. Rear sight
31. Firing pin
32. Firing pin spring
33. Firing pin lock plate
34. Shell extractor
35. Shell extractor spring
36. Shell extractor pivot pin
37. Sear disconnect lever
38. Sear disconnect lever retaining pin
39. Recoil spring guide
40. Recoil spring
41. Slide release lever/lock
42. Magazine
43. Magazine follower plate
44. Magazine follower spring
45. Magazine bottom detent pin
46. Magazine floor plate



Ammunition Specifications

The P9M pistol is designed to use cartridges as listed below:

Caliber	*Bullet type*	*Bullet weight grains*	*Muzzle velocity feet per second*
9 mm Luger Para	Metal case	123	1120
9 mm Luger Para	Jacket hollow point	115	1160
9 mm Luger Para	Jacket soft point	95	1350

Specifications

Caliber	*Barrel length in/mm*	*Overall length in/mm*
9 mm Luger Para	4.75" / 120.65 mm	8" / 203 mm

Weight lbs. / g	*Mag Capacity rds*	*Frame*
2 lbs. / 907 grams	13	Blued steel

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General Safety Guidelines

Firearms can be very dangerous if misused. When purchasing a firearm, you assume a great responsibility in its use, storage and transportation. Listed below are some guidelines that should be strictly observed:

- Handle all firearms as if they are loaded.
- Be thoroughly familiar with the firearm before firing.
- Keep the muzzle pointed in a safe direction so if accidental discharge should occur only minor property damage would result.
- Keep your finger off of the trigger until you are on target and have decided to fire.
- Be sure of your target and what is beyond it, including the backstop. Make certain shots fired present no safety hazard for yourself or others.
- Never allow anyone to use your firearm who is not completely familiar with its operation.
- Whenever the firearm is not actually in use, make sure it is unloaded.
- Secure all firearms and ammunition from access by unauthorized people, including children.
- Always use eye and hearing protection when shooting any firearm or when near firearms that are being fired.
- In the event of a misfire (hangfire) keep the muzzle pointed in a safe direction. Wait approximately 30 seconds before opening the action. Discard the faulty cartridge and inspect the bolt, chamber and bore for damage or obstruction before firing is resumed.
- Clean the area after a shooting session. Do not leave spent casings, empty cartridge boxes, bullet-ridden targets or the like behind.